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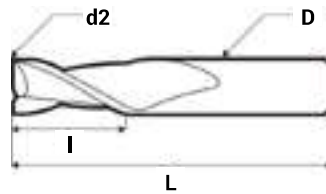
# MICRO



# MICRO END MILL (1.5xD) 2 FLUTES

## TECHNICAL DETAILS

**Material** CARBIDE  
**Coating** Cr 55  
**Series** M10 - metric  
**Use** Machine  
**Type** 2 flutes - helix 30°



Our carbide combined with Cr 55 PVD coating to machine hardened steels up to 67 HRc. Stainless steel, titanium alloys, hard bronzes, and all other materials.... Thermoplast, nylon, PVC, laminate, graphite, plastics with fiber glass or carbon fibers, ceramics, glass

CROMSON M1005 Uncoated	CROMSON M1005-C Cr 55 PVD	d2 (h7)	L	l	D (h5)
77400010	77400015	0.30	38	0.45	3
77400020	77400025	0.40	38	0.60	3
77400030	77400035	0.50	38	0.75	3
77400040	77400045	0.60	38	0.90	3
77400050	77400055	0.80	38	1.20	3
77400060	77400065	1.00	38	1.50	3
77400070	77400075	1.20	38	1.80	3
77400080	77400085	1.40	38	2.10	3
77400090	77400095	1.50	38	2.25	3
77400100	77400105	1.60	38	2.40	3
77400110	77400115	1.80	38	2.70	3
77400120	77400125	2.00	38	3.00	3

# MICRO END MILL (5xD) 2 FLUTES

## TECHNICAL DETAILS

**Material** CARBIDE  
**Coating** Cr 55  
**Series** M10 - metric  
**Use** Machine  
**Type** 2 flutes - helix 30°



CROMSON M1010 Uncoated	CROMSON M1010-C Cr 55 PVD	d2 (h7)	L	l	D (h5)
77400140	77400145	0.30	38	1.50	3
77400150	77400155	0.40	38	2.00	3
77400160	77400165	0.50	38	2.50	3
77400170	77400175	0.60	38	3.00	3
77400180	77400185	0.80	38	4.00	3
77400190	77400195	1.00	38	5.00	3
77400200	77400205	1.20	38	6.00	3
77400210	77400215	1.40	38	7.00	3
77400220	77400225	1.50	38	7.50	3
77400230	77400235	1.60	38	8.00	3
77400240	77400245	1.80	38	9.00	3
77400250	77400255	2.00	38	10.00	3

# MICRO END MILL (8xD) 2 FLUTES

MICRO

## TECHNICAL DETAILS

Material	CARBIDE
Coating	Cr 55
Series	M10 - metric
Use	Machine
Type	2 flutes - helix 30°



Our carbide combined with Cr 55 PVD coating to machine hardened steels up to 67 HRc. Stainless steel, titanium alloys, hard bronzes, and all other materials.... Thermoplast, nylon, PVC, laminate, graphite, plastics with fiber glass or carbon fibers, ceramics, glass

CROMSON M1015 Uncoated	CROMSON M1015-C Cr 55 PVD	d2h7	L	l	Dh5
77400260	77400265	0.30	38	2.40	3
77400270	77400275	0.40	38	3.20	3
77400280	77400285	0.50	38	4.00	3
77400290	77400295	0.60	38	4.80	3
77400300	77400305	0.80	38	6.40	3
77400310	77400315	1.00	38	8.00	3
77400320	77400325	1.20	38	9.60	3
77400330	77400335	1.40	44	11.20	4
77400340	77400345	1.50	44	12.00	4
77400350	77400355	1.60	44	12.80	4
77400360	77400365	1.80	44	14.40	4
77400370	77400375	2.00	44	16.00	4

# MICRO END MILL (3xD) 2 FLUTES AL/TI

## TECHNICAL DETAILS

Material	CARBIDE
Coating	ALU-TITANE
Series	M04 - metric
Use	Machine
Type	2 flutes - helix 45°



Carbide tool with a 45° spiral and special clearance angle. End-mills designed to machine ductile and abrasive materials, aluminums, titanium alloys, the cutting edge preparation improves chips evacuation and generates an optimum surface condition

CROMSON M0435 Uncoated	d2 (h7)	Ch 45°	L	l	D (h5)
77400600	0.50	0.025	39	1.50	3
77400610	0.60	0.030	39	1.50	3
77400620	0.80	0.040	39	2.00	3
77400630	1.00	0.050	39	3.00	3
77400640	1.20	0.060	39	4.00	3
77400650	1.50	0.075	39	4.00	3
77400660	2.00	0.100	39	5.00	3

